

Split
Work Order ID 147819-2

Wednesday, June 15, 2016 9:03:53 AM

147819

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Item ID: D5344-041

Revision ID:

Item Name: Bell Medium Main Rotor Tie Down - Tie Down Assembly

Start Date: 6/15/2016 Start Qty: 4.00

4

Required Date: 6/29/2016 Req'd Qty: 4.00

4

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan: MJS

Date: JUN 15 2016 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D5344

REV A

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

110

0.00

110

Small Fab

Memo

0.00

Small Fab

CUT TWO HOLES IN BALL AS PER NOTE 8

ASSEMBLE AS PER NOTE 8.9 AND 10

6 FF

AUG 25 2016

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

6

DAS
38
9-89

AUG 25 2016

200 3 7 313

200 3 5 30A

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Item ID: D5344-041

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bell Medium Main Rotor Tie Down - Tie Down Assembly

Start Date: 6/15/2016 Start Qty: 4.00 ***4***Required Date: 6/29/2016 Req'd Qty: 4.00 ***4***

Cust Item ID:

Reference:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: st442 0.00***130***

Packaging

Memo

0.00

Packaging

AUG 2 5 2016

140

QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.00

Quality Control

DAS
21
9-89

AUG 2 5 2016

DAS
21
9-89

AUG 2 5 2016

Picklist Print

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Work Order ID: 147819

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Parent Item: D5344-041

D5344-041

Parent Item Name: Bell Medium Main Rotor Tie Down - Tie Down Assembly

Start Date: 6/15/2016

Required Date: 6/29/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 16.06.06 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5339-1 *D5339-1* Carabiner Clip		Manufactured	No				Each	50.0000		4	DAS 30 9-89		JUL 04 2016
					<u>Location</u> ST1623			<u>Loc Qty</u> 50					
					144002			50					
D5340-1 *D5340-1* Tennis Ball		Manufactured	No				Each	0.0000		4	DAS 30 9-89		JUL 04 2016
								B147201	**				
D5341-1 *D5341-1* Nylon Rope		Manufactured	No				Each	0.0000		4	DAS 30 9-89		JUL 04 2016
								B147202	**				
D5342-1 *D5342-1* Rope Clamp		Manufactured	No				Each	0.0000		4	DAS 30 9-89		JUL 04 2016
								B147203	**				
D5343-1 *D5343-1* Long Hook		Manufactured	No				Each	0.0000		4	DAS 30 9-89		JUL 04 2016
								B147204	**				

